

# Work Order ID 52512

September 29, 2009 10:47:18 AM



Page 1

Item ID: D3566-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Gasket

Start Date: 29/09/2009 Start Qty: 20.00



Cust Item ID:

Required Date: 06/10/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

*PL*

Date: 09-29

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3566

Rev C

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3566 ☒ Dwg Rev: C ☐ Prog Rev: C ☐ 2-  
Deburr if necessary

13 9-10-9

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

13 9-10-9

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

805/10/07

counts  
133

34  
33

**Work Order ID 52512**

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Item ID: D3566-1

Accept



Setup Start



Revision ID: C

Stop



Item Name: Gasket

Start Date: 29/09/2009 Start Qty: 20.00



Cast Item ID:

Required Date: 06/10/2009 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Pc 8/10/13 (33)

09/10/19

u 9-10-16

# Picklist Print

Page 1

September 29, 2009 10:47:18 AM

Work Order ID: 52512



Parent Item: D3566-1RevC



Parent Item Name: Gasket

Start Date: 29/09/2009

Required Date: 06/10/2009

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MNEO60S.063 		Purchased	No			100	sf	84.6181	19.1789	37.349		
NEOPRENE SHEET 0.063											189-10-9	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

84.61805853

111853

-4.147E-05

112508

84.6181

112866

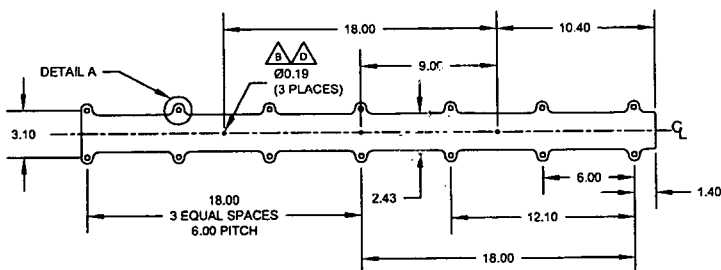
112866



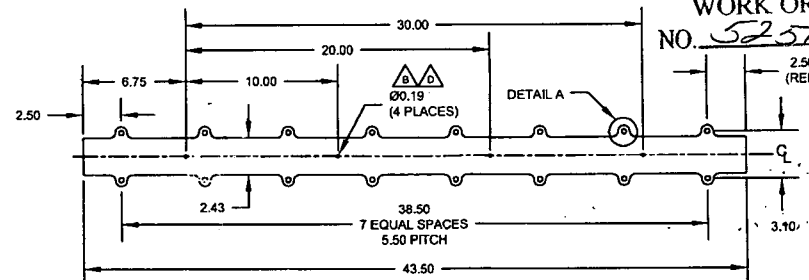
WITHOUT NOTICE  
WORK ORDER

NO. 52512

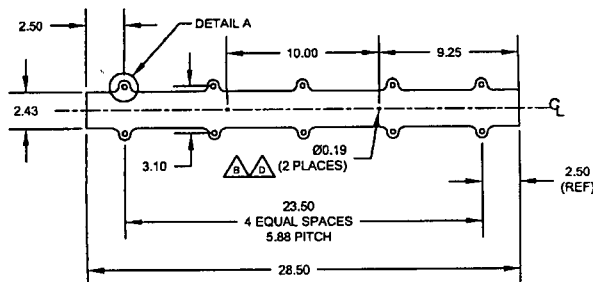
09-9-29



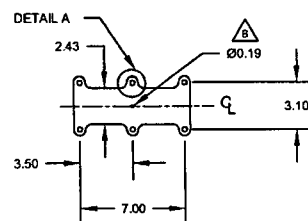
**D3566-1 GASKET**



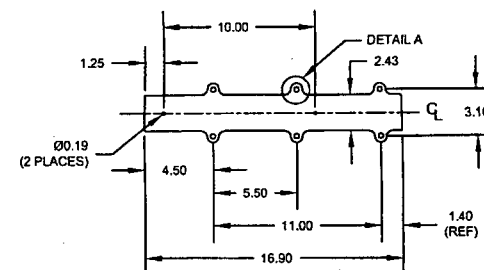
**D3566-5 GASKET**



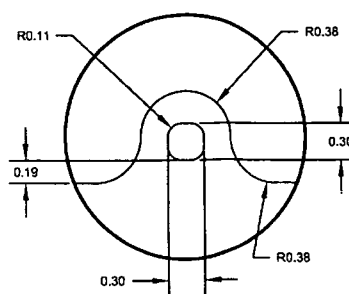
**D3566-7 GASKET**



**D3566-13 GASKET**



**D3566-15 GASKET**



**DETAIL A  
SCALE 1:1**

**NOTES:**

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF DART SPEC M-NEO60-S.063)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE TABLE IN ZONE A3
- 8) PARTS ARE SYMMETRIC ABOUT  $\bar{C}$

WEIGHTS:	
D3566-1	0.29 lbs
D3566-5	0.36 lbs
D3566-7	0.24 lbs
D3566-13	0.07 lbs
D3566-15	0.15 lbs

**RELEASED**

07.08.04

C	UPDATE DRAWING TEMPLATE; CHANGE ALL (TYP X PLS) TO (X PLACES); A8: UPDATE NOTES; A8, B2: ADD D3566-15; A5: INCREASE SIZE OF DETAIL A;	CB	07.08.21
B	ADD DRAIN HOLES	PH	07.04.17
A	NEW ISSUE	PH	06.12.18
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	07.08.21		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D3566  
REV. C  
SHEET 1 OF 1  
SCALE 1:8  
TITLE GASKET

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